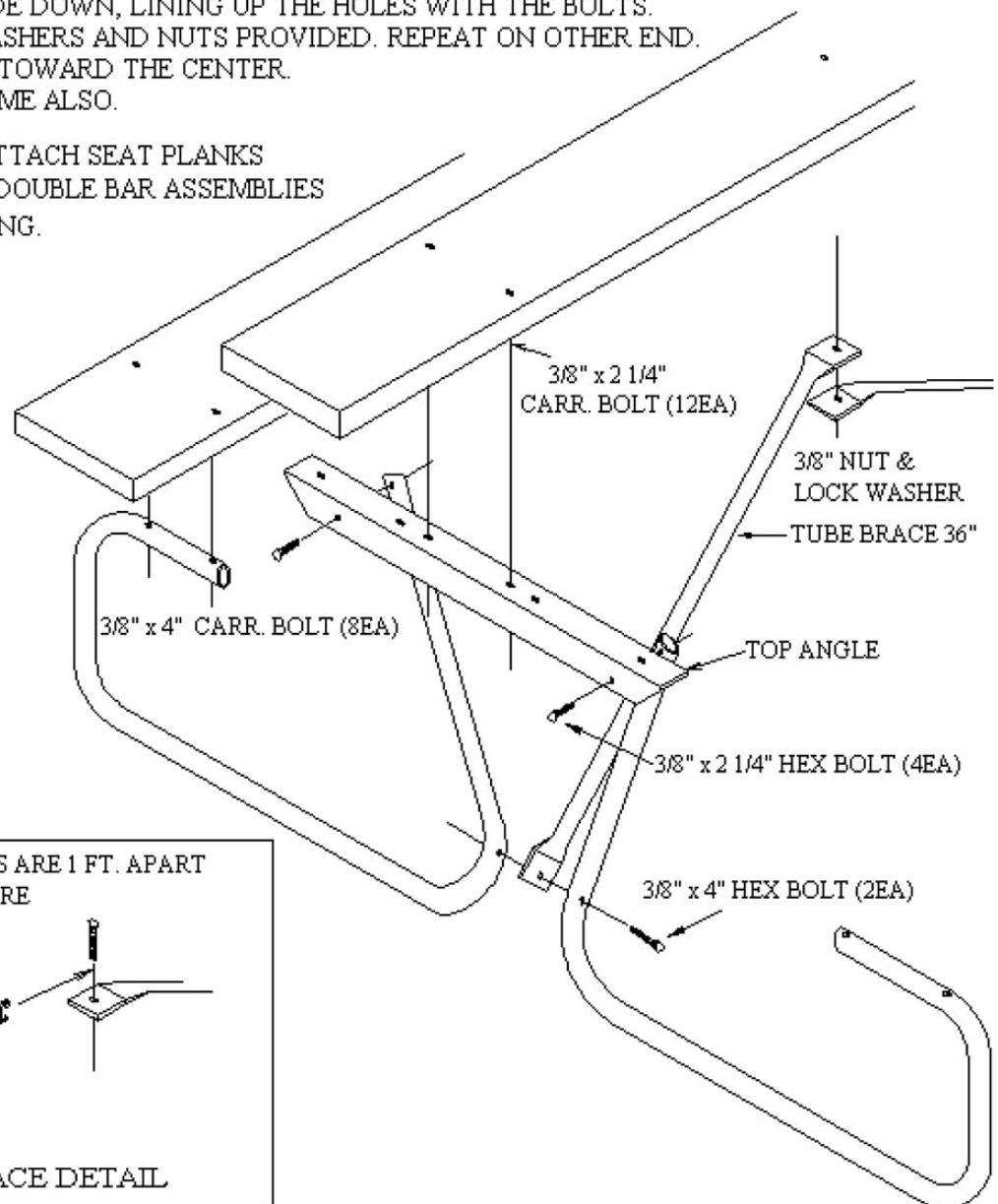


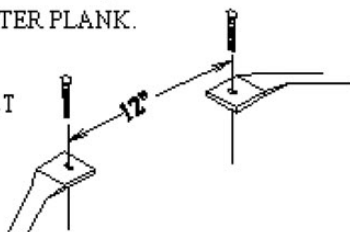
LEAVE ALL BOLTS LOOSE UNTIL ALL ARE IN PLACE.

1. BOLT THE LEGS TOGETHER AS SHOWN WITH THE BRACE BETWEEN THE LEGS, (BENT END AWAY FROM THE LEG) AND THE TOP ANGLE FACING THE SAME WAY.
2. LAY THE THREE TOP PLANKS ON THE GROUND CLOSE TOGETHER. (NOTE FOR 8' TABLE: THE DOUBLE BAR ASSEMBLIES ATTACH TO THE SEAT PLANK GROOVES. THE (3) TOP PLANKS HAVE BARRS IN THEM). TIP THEM ON THEIR SIDE ONE AT A TIME AND INSERT THE 2 1/4" CARR. BOLTS THROUGH THE HOLES. ALSO PUT A CARR. BOLT IN THE BRACE HOLE ON THE CENTER PLANK. 6' TABLE GETS A 2 1/2" BOLT AND AN 8' TABLE GETS (2) 2 1/4" BOLTS.
3. PLACE A SET OF LEGS UPSIDE DOWN, LINING UP THE HOLES WITH THE BOLTS. TIGHTEN WITH 3/8" LOCKWASHERS AND NUTS PROVIDED. REPEAT ON OTHER END. BE SURE TOP ANGLES FACE TOWARD THE CENTER. ATTACH BRACES AT THIS TIME ALSO.
4. TURN THE TABLE OVER & ATTACH SEAT PLANKS WITH 4" CARR BOLTS. PUT DOUBLE BAR ASSEMBLIES IN GROOVES BEFORE BOLTING.



ON AN 8' TABLE THE BRACES ARE 1 FT. APART AT THE CENTER AND REQUIRE A SIX HOLE CENTER PLANK.

3/8" x 2 1/4"
CARRIAGE BOLT



8' TABLE BRACE DETAIL