

# FURNITURE LEISURE INC

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## B8ULPERFP

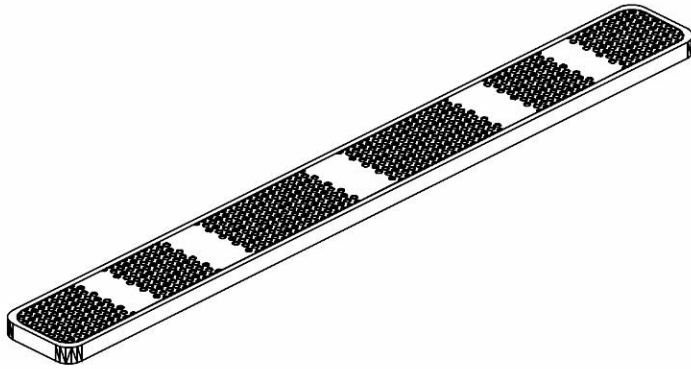
### 8' UNLIMITED PERFORATED BENCH PORTABLE DESIGN



Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre-cut and pre-drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.

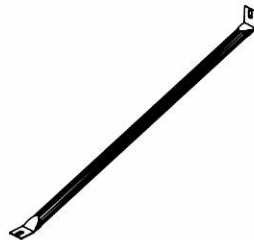
# PARTS IDENTIFICATION



(A) 8' ULPERF SEAT



(B) BENCH FRAME



(C) DIAGONAL

## PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	S8ULPERF	8' UL PERF SEAT	1
B	FBP	BENCH FRAME	2
C	D8	DIAGONAL	2

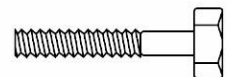
ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	7
HW2	5/16" X 18GA CAP BOLTS	7
HW3	5/16" FLAT WASHERS	14
HW4	BOLT GUARDS	7

ASSEMBLY TOOLS REQUIRED  
2- 1/2" WRENCHES

## HARDWARE IDENTIFICATION



(HW1) 5/16" X 18  
NYL LOCKNUTS



(HW2) 5/16" X 18  
GAUGE CAP BOLTS



(HW3) 5/16"  
FLAT WASHERS



(HW4) BOLT  
GUARDS

# ASSEMBLY PROCEDURES

## STEP 1

LAY BENCH SEAT UPSIDE DOWN ON A SMOOTH FLAT SURFACE.  
ATTACH FRAMES TO SEAT BY MEANS OF FOUR 5/16" X 1 1/2" HEXBOLTS,  
EIGHT 5/16" FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS THROUGH THE SLOTTED HOLES  
ON THE SEATS AND THROUGH THE SLOTTED HOLES ON ANGLE IRON OF FRAME ENDS.  
Hand tighten only at this time.

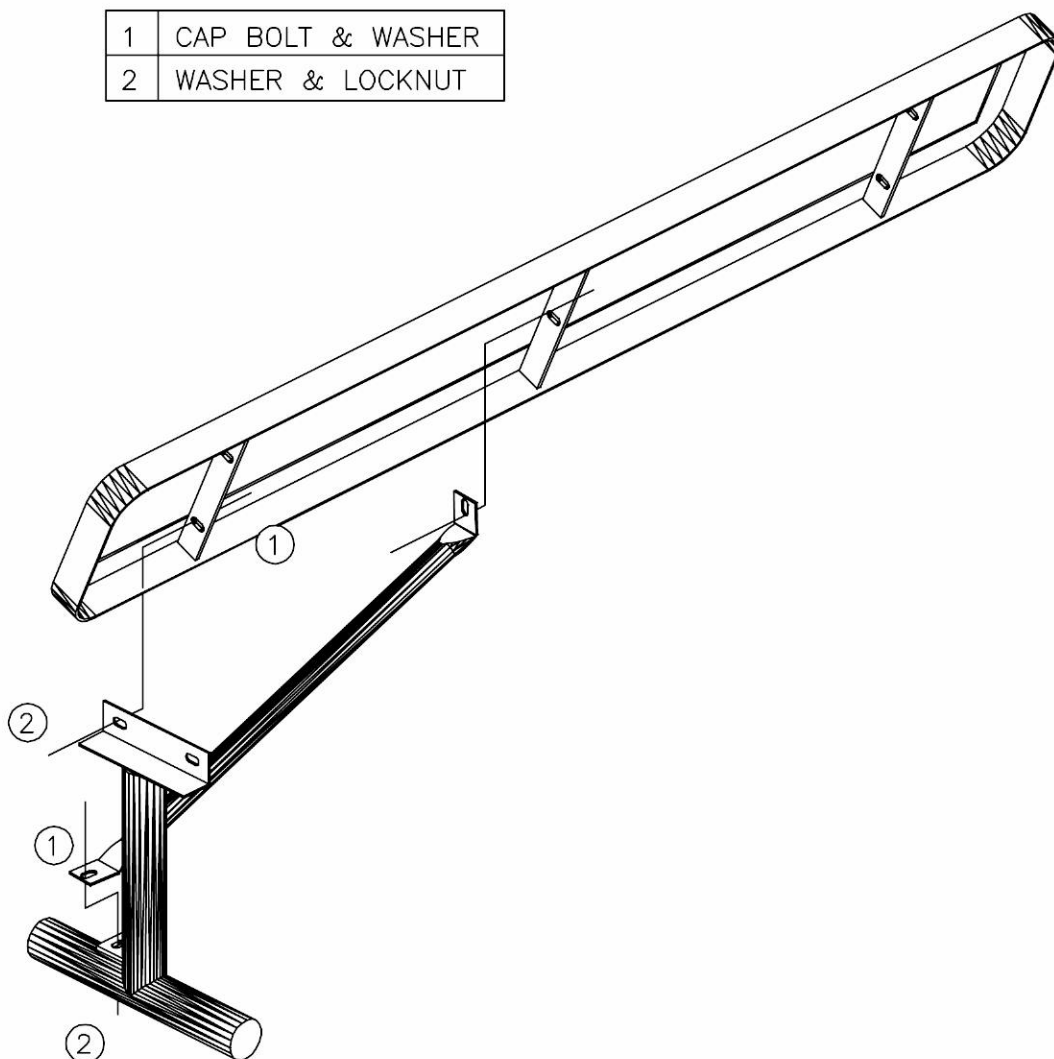
## STEP 2

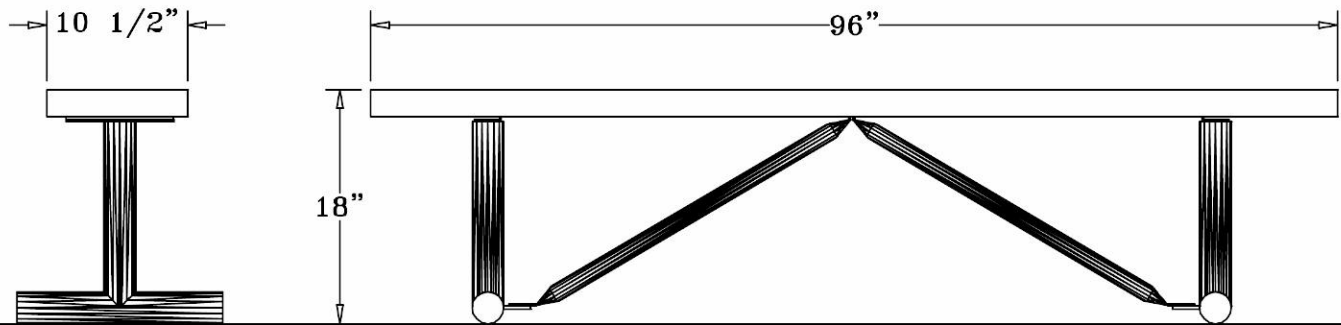
CAREFULLY SET BENCH UPRIGHT ON SMOOTH LEVEL SURFACE AND LEVEL BENCH.  
TIGHTEN ALL NUTS ON ALL BOLTS AND PLACE THE BOLT GUARDS ON ALL NUTS. DO NOT  
OVER TIGHTEN THE NUTS AS THIS COULD CAUSE THE PLASTISOL COATING TO CRACK.



ANGLE BOLTS TO INSIDE OF BRACE, FACING EACH OTHER.

1	CAP BOLT & WASHER
2	WASHER & LOCKNUT





## SPECIFICATIONS

FRAME IS PORTABLE DESIGN.

COATED WITH A 1/8" TO 1/4" THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

SEATS ARE MADE FROM 11 GA. 3/4" HOLE PRECISION PUNCHED STEEL INSIDE OF A 2' x 3/4" x 1/8" ANGLE IRON FRAME. ALL CENTER BRACES ARE MADE FROM 1/4" X 1 1/2" FLAT STEEL.

FRAMES ARE MADE OF 2 3/8" HEAVY STEEL TUBING THAT IS GALVANIZED INSIDE AND OUT AND MEETS OR EXCEEDS THE YIELD AND TENSILE OF SCH 40 PIPE. CONSTRUCTED SO AS TO PROHIBIT RAIN WATER FROM COLLECTING AT GROUND LEVEL.

COATED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

DIAGONAL IS MADE OF 1" GALVANIZED TUBING.

ALL HARDWARE IS NON-CORROSIVE.

WEIGHT FOR THE B8ULPERFP IS 108 LBS.

## MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.