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Model \# B6WBROLLP


## PRODUCT SPECIFICATIONS

## B6WBROLLP PORTABLE BENCH WITH BACK

Seats \& Back: 7 gauge laser cut end plates for a smooth finish. $3 / 4 " x$ \#9 steel expanded metal, rolled to a 3 " diameter on both sides. 7 gauge $\times 1-1 / 2$ " flat bar center support and mounting bracket understructure. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Seat/back support is bent over a mandrel through the bend radius producing a wrinkle free bend. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge $\times 1-1 / 2$ " die stamped steel flat bar. Cross braces are 1" O.D. x 16 gauge pre-galvanized structural steel tubing. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.
Hardware: All stainless steel hardware fasteners.
Dimensions: 6 ' bench portable with back. Seats and back are 12 " wide $\times 72^{\prime \prime}$ long. Seat height is $19-1 / 2^{\prime \prime}$, seat back height is $35-1 / 4$ ". Total depth of seat with back is 22-1/4".


| ITEM NO. | PartNo | DESCRIPTION | QTY |
| :---: | :---: | :---: | :---: |
| 1 | P-V940P | 940P Vinyl Leg | 2 |
| 2 | T-VR72-S | 6 ' Vinyl Rolled Seat | 2 |
| 3 | P-01-04-0129 | $263 / 4 "$ Brace | 2 |
| 4 | $33-02-0007$ | $5 / 16 "$ SS Washer | 20 |
| 5 | $33-02-0008$ | $3 / 8 "$ Flat Washer (SS) | 2 |
| 6 | $33-05-0029$ | $5 / 16 " \times 1$ " Machine Bolt (SS) | 10 |
| 7 | $33-03-0012$ | $5 / 16 "$ Kep Nut (SS) | 10 |
| 8 | $33-03-0013$ | $3 / 8 "$ Kep Nut (SS) | 2 |
| 9 | $33-06-0058$ | $3 / 8 " \times 3 "$ Carriage Bolt (SS) | 2 |

## STEP 1



Attach the Punched Seat to the legs using specified hardware.


Attach the 26 3/4" Braces to the Seat and legs as shown using specified hardware.


