

## ASSEMBLY INSTRUCTIONS FOR 6 or 8J2GW

**3/8"x 2 1/4" CARRIAGE  
BOLT, LOCKWASHER & NUT  
22EA (EXCEPT BRACE)**

**DO NOT TIGHTEN BOLT UNTIL THE LAST STEP**

1. PUT THE 2 1/4" CARRIAGE BOLTS IN THE BOARDS W/5 HOLES (NOTE THE 3" CARR. BOLT IN THE MIDDLE BOARD) PLACE THEM WITH THE HEAD ON THE ROUTERED SIDE OF THE LUMBER. LAY THE BOARDS DOWN, SIDE BY SIDE, APPROX. 3/8" APART, W/ THE THREADS OF THE BOLT SHOWING.
2. SET ONE OF THE FRAMES UPSIDE DOWN MATCHING THE HOLES TO THE BOLTS. PLACE LOCKWASHERS & NUTS ON THE BOLTS (DO NOT FULLY TIGHTEN YET) REPEAT THIS FOR THE OTHER END OF THE TABLE, BE SURE THE FRAME ANGLES FACE INWARD TOWARDS EACH OTHER.
3. HOLD A 4 HOLE PLANK UP TO THE SEATS BRACKETS WITH THE GOOD SIDE DOWN. INSERT A 2 1/4" CARR. BOLT LOCKWASHER & NUT IN EACH HOLE. YOU MAY NEED ANOTHER PERSONS HELP WITH THIS STEP. REPEAT FOR THE OTHER SIDE.
4. NOW PLACE THE CENTER CHANNEL ON THE THREE BOLTS AT THE CENTER OF THE BOARDS. THEN PLACE THE BRACES AS SHOWN IN THE DRAWING (BENT END AT THE MIDDLE)
5. TIGHTEN ALL BOLTS NOW.

