



## 46" Round Portable Picnic Table

TRD46-A-04-000

TRD46-B-04-000

TRD46-C-04-000

TRD46-D-04-000



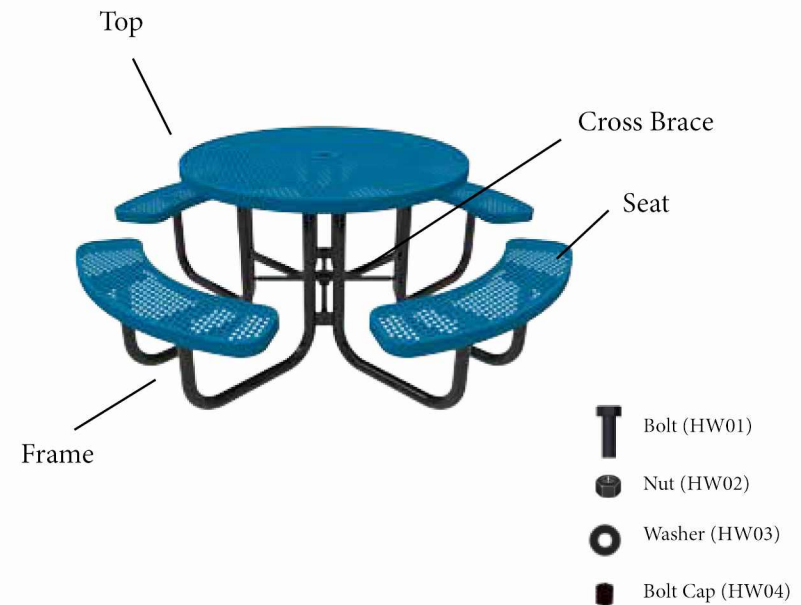
**FURNITURE LEISURE INC**  
1.800.213.2401 | [SALES@FURNITURELEISURE.COM](mailto:SALES@FURNITURELEISURE.COM)

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# Parts, Hardware, and Suggested Tools

Unit Common Description	Units Per Model
Cross Brace - Round	1
J Frame	4
5/16-18 x 1 1/2" tap bolt w/black xylan	28
5/16-18 nylock nut w/black xylan	28
5/16 uss flat washer w/black ox	56
#vc300-8 5/16" bolt size 1/2" lg vinyl cap	28
38" Concave Seat - Expanded Metal	4
46" Round Table Top - Expand Metal	1



## Suggested Tools



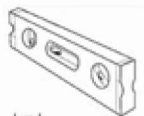
Open Face Wrench



Socket Wrench



Tape Measure



Level

# Specification - Written

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Tops and Seats: Top and Seat outer frame is made from 3/4" x 2" rolled form angle iron. Inside material is 3/4" #9 flattened expanded metal. Bracing is 1-1/2" Solid Steel flat bar. All MIG welded.

Top and Seat Coat: Polyethylene Thermo Plastic applied by fluidized bed to maintain even and complete coating. UV stabilized, impact resistant, mold and mildew resistant, graffiti resistant.

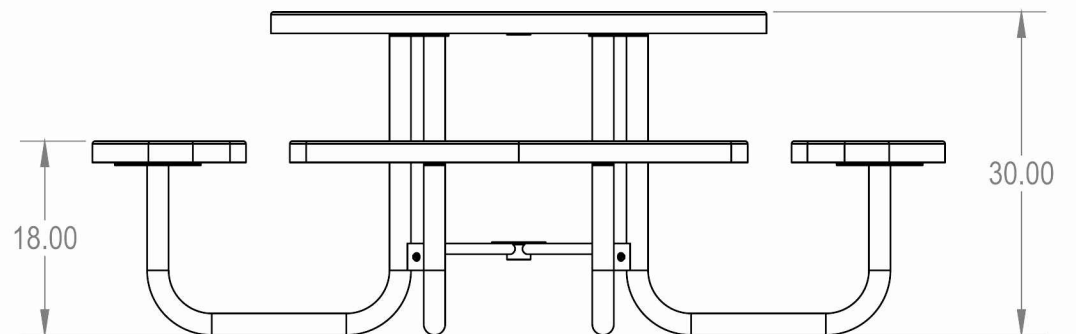
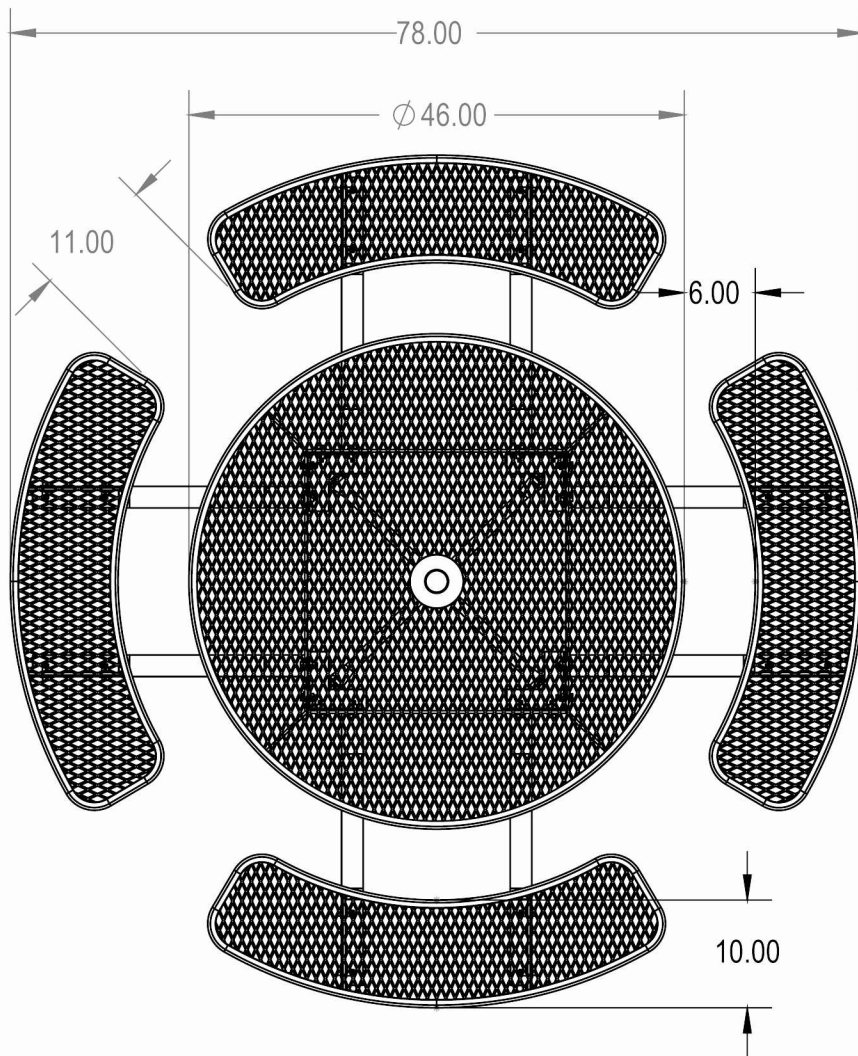
Frames: Frames are made from 2" OD. Diagonal braces are made from 1" OD tubing. Both are made from pre-galvanized steel tubing.

Frame Coating: High Durability Architectural Grade electrostatic applied Powder Coat.

Hardware: All hardware is Xylan coating black hardware for extra protection and strength

Dimension: Round Picnic Table Top - 46" Diameter, Contoured Seats - 10" W x 46" L, Overall Dimension: 78" W x 78" L x 30" H

# Specification - Drawing



# Assembly Instructions

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- 1. Lay Table Top upsided down (table bracing facing up) on a flat smooth surface. It is Recommended to cover ground under table top to prevent damage.**
- 2. Attachd Frames to table top using provided hardware (1-bolt, 1-nut, and 2-wahers per hole). Table frames should sit inside bracing on table top. Hand tighten hardware at this time.**
- 3. Attach Cross Braces to tabs in Center of J Frame using hardware provided (1-bolt, 1-nut, and 2-wahers per hole). Hand tighten hardware at this time.**
- 4. Flip Top and Frame assembly upright and attach seats to frames using hardware provided (1-bolt, 1-nut, and 2-wahers per hole. Hand tighten hardware at this time.**
- 5. Level Tops and Seats and use socket and open face wrench to fully tighten hardware. Place Bolt End Caps on bolt ends.**

## **Installation Safety:**

Please Follow Installation Instructions provided by Manufacturer

It is recommended that Product is installed by an experienced installer

Product should be inspected at the time of Delivery, do not install and damaged on defective parts or products.

All Hardware for proper assembly (not installation) is provided. Use hardware that is included with this product.

## **Product Maintenance:**

Maintenance inspection should be performed at a minimum of once a year.

Cleaning, when necessary can be performed with warm water and most household cleaners, avoid any harsh chemicals such as paint remover and acetone. Contact Manufacturer before cleaning to determine if cleaning product is OK for use.

Any surface rust that may occur should be removed and repainted. Contact Manufacturer for touch up paint or any other recommended paints.

Contact Manufacturer for instructions on removing vandalism such as spray paint.

In the case that the MyTCoat coating is damaged, contact Manufacturer for instructions for repair.

Bolts and nuts should be checked on a regular basis to maintain proper tightness.