

1. PUT THE 2 1/4" CARRAIGE BOLTS IN THE BOARDS W/7 HOLES. (NOTE: THE 3" CARR BOLTS GO IN THE MIDDLE BOARD WHERE BRACES ATTACH TO THE CENTER CLEAT AND THROUGH THE PLANK.) PLACE BOLTS WITH THE HEAD ON THE ROUTERED SIDE OF THE LUMBER. LAY THE BOARDS DOWN, SIDE BY SIDE, APPROX. 3/8" APART, WITH THE THREADS OF THE BOLT SHOWING. (REINFORING BARS WILL FACE UP WHEN USING RECYCLED PLASTIC PLANK).
2. SET ONE OF THE FRAMES UPSIDE DOWN WITH HOLES FACING THE TABLE CENTER. MATCH THE HOLES TO THE BOLTS. USE 3/8" LOCKWASHERS & NUTS AND HAND TIGHTEN AT THIS TIME. REPEAT THIS FOR THE OTHER END OF THE TABLE.
3. NOW PLACE THE (2) CENTER CLEATS ON THE BOLTS AT THE PLACES SHOWN BELOW. THE BRACES WILL NOW ATTACH FROM THE LEGS TO THE CENTER CLEATS. TIGHTEN BOLTS AND TURN TABLE OVER.
4. ON WOOD TABLE, PLACE THE CARR. BOLTS THROUGH THE PLANK AS DESCRIBED ABOVE THEN ATTACH TO THE SEAT CLEAT. ON A 6' RECYCLED PLASTIC TABLE, FOLLOW THE SAME PROCEDURE AS WOOD TABLE. ON AN 8' TABLE, PUT THE DOUBLE REINFORING BAR INTO THE SLOT ON THE PLANK. CAREFULLY TURN OVER AND PLACE ONTO THE SEAT CLEATS. PUT THE CARR. BOLTS THROUGH THE PLANK HOLES AND THE SEAT CLEATS & TIGHTEN.
5. LINE UP THE (2) SEAT SUPPORT PLATES & 16" BOARDS AS SHOWN BELOW. MAKE SURE THE COPED END OF THE SEAT SUPPORT PLATE IS TO THE OUTSIDE OF THE LEGS. ATTACH WITH BOLTS MENTIONED BELOW. TIGHTEN ALL BOLTS NOW.

