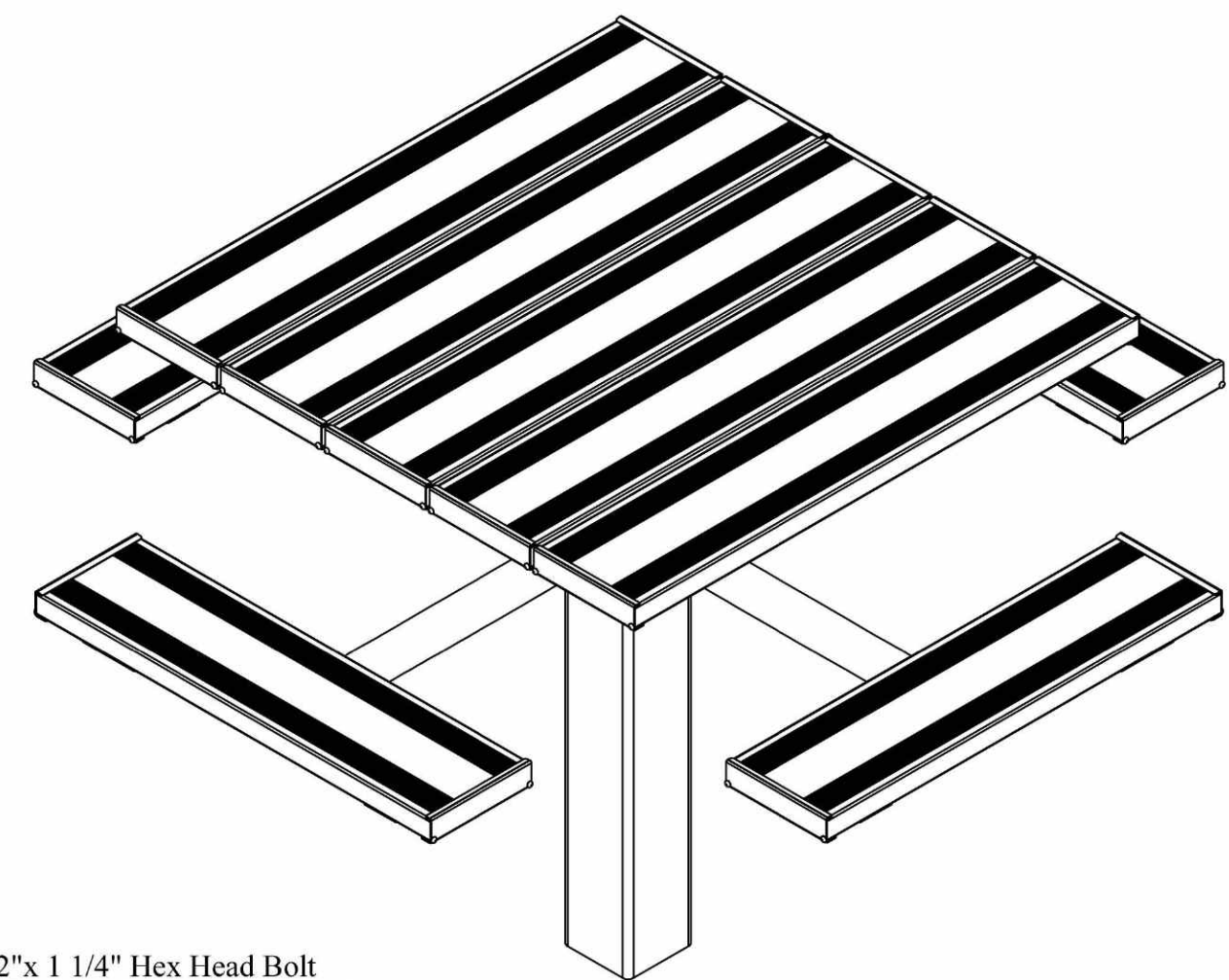


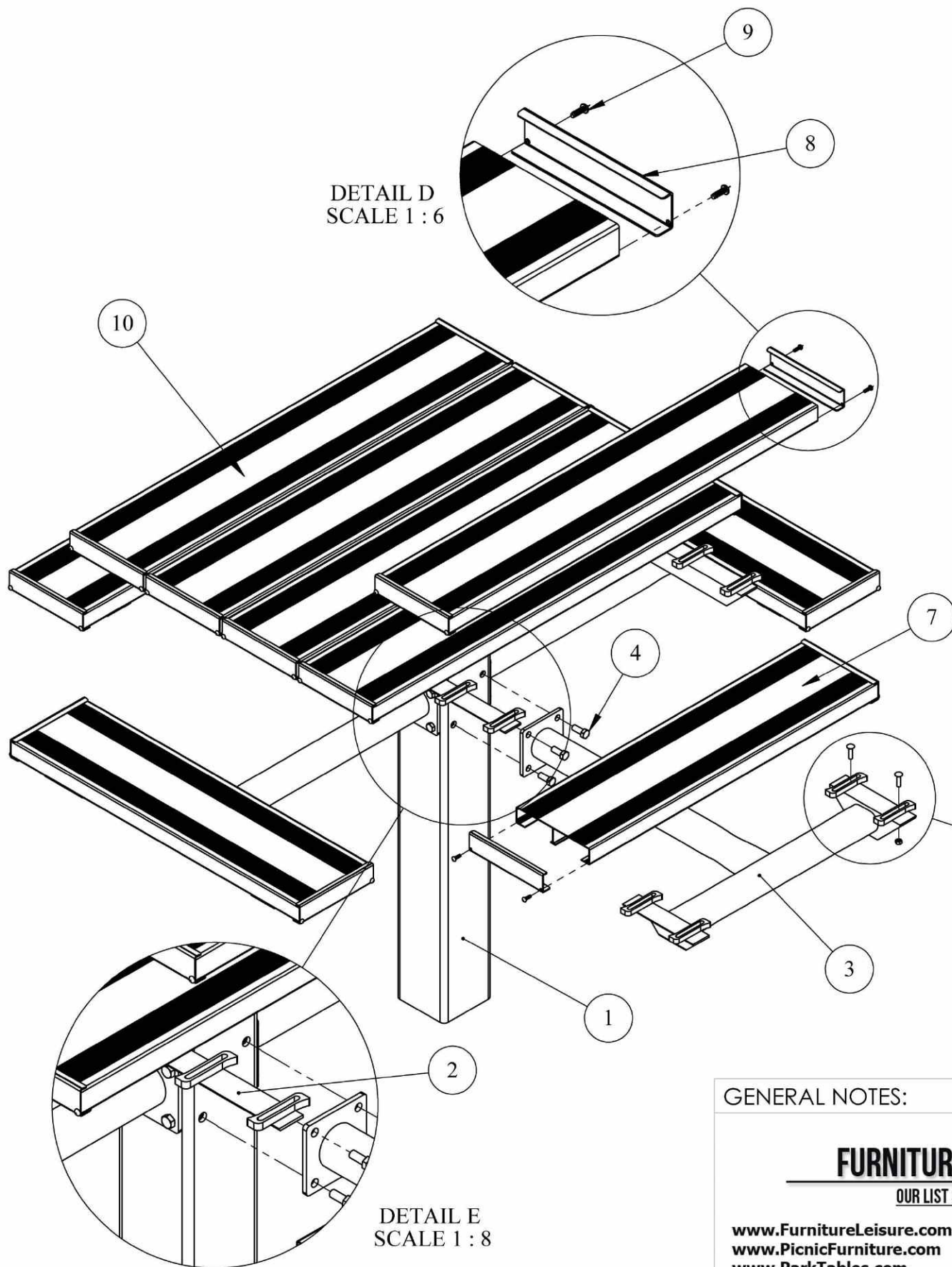
1/2"x 1 1/4" Hex Head Bolt  
with Flanged Nut omn the Inside  
of the Tubing



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GENERAL NOTES:		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:			
<div><div><b>FURNITURE LEISURE INC</b></div><div>OUR LIST OF WEB STORES</div><div><div><a href="http://www.FurnitureLeisure.com">www.FurnitureLeisure.com</a></div><div><a href="http://www.PoolFurnitureSupply.com">www.PoolFurnitureSupply.com</a></div><div><a href="http://www.PicnicFurniture.com">www.PicnicFurniture.com</a></div><div><a href="http://www.PicnicTableSupplier.com">www.PicnicTableSupplier.com</a></div><div><a href="http://www.ParkTables.com">www.ParkTables.com</a></div><div><a href="http://www.UBrace.com">www.UBrace.com</a></div></div><div><b>1.800.213.2401</b></div></div>		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005 Do Not Scale Drawing		DRAWN	DAT	6/12/2014	DESC. SINGLE POST SQUARE TABLE With ALUMINUM PLANKS		
		MATERIAL		CHECKED					
				ENG APPR.					
				MFG APPR.					
				Last Saved	6/13/2014 9:47:28 AM		S:\CADDRWGS\Solidworks\Tables\SPT\Tables\		
		COMMENTS:				SIZE	PART NO.	REV	
		SHEET 1 OF 2				B	4SPTGA		
Path to Part or Assy - 4SPTGA		S:\CADDRWGS\Solidworks\Tables\SPT\Tables\		Without Concrete Sono Tube					





ITEM NO.	PART NUMBER	DESCRIPTION	Without Concrete Sono Tube/QTY.
1	4SPT-103	4SPT - PEDESTAL POST GALV	1
2	4SPTW-SA1	4SPT-Top Arm Assy Wood-Alum	2
3	4SPT-SA2	4SPT-SEAT ARM ASSEMBLY GALV	4
4	HFBOLT 0.5-13x1.25x1.25-N	1/2"-13 x 1 1/4" HEX HEAD BOLT	24
5	HNUT 0.5000-13-D-N	1/2"-13 FLANGED NUT	24
6	IA-12	Aluminum 2" x 10" Plank Clip	36
7	3SQA-7	2"x10" 36" Alum Plank Anodized	4
8	IA-10	ALUM 2x10 END CAPS 9 1/8"	18
9	DRIVES-3/4	DRIVER SCREW 3/4"	36
10	4SQA-7	2"x 10" 45.875" Alum Plank Anodized	5
11	RHSNBOLT 0.3125-18x1.25x1.25-N	5/16"-18 x 1 1/4" ROUND HEAD CARRIGE BOLT	36
12	HNUT 0.3125-18-D-N	5/16"-18 FLANGED NUT	36

**CONSULT LOCAL BUILDING CODES FOR CONCRETE INSTALLATION SPECIFICATIONS**

1. Ensure that Pedestal Post is Plumb and Level Before the Concrete Starts to Set up.
2. Attach Lower Seat Arm Assemblies to Pedestal Post Using (4) 1/2" x 1 1/4" Hex Head Bolts, Flanged Nut will be Inside the Tube.
3. Attach Top Arm Assemblies Using (4) 1/2"x 1 1/4" Hex Head Bolt, Flanged Nut Will be Inside the Tube
4. Place the Plank Clips (IA-12) as Shown on Each Slotted Hole for the Seat and Top Aluminum Planks Using 5/16" x 1 1/4" Round Head Carriage Bolt with a Flanged Nut on the Back Side. Place Them Parallel as Shown, Center the Plank on the Arms, Then Rotate the Clips to Engage the Flanges on the Underside of the Plank. **SEE DETAIL C**
5. Place the (IA-10) Plank End Caps on the Planks, Tap (2) 3/4" Drive Screws Through the Holes in the Cap and Into the Holes of the Plank. **SEE DETAIL D**

DETAIL C  
SCALE 1 : 6

DETAIL E  
SCALE 1 : 8

**GENERAL NOTES:**

**FURNITURE LEISURE INC**

OUR LIST OF WEB STORES

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**1.800.213.2401**

**UNLESS OTHERWISE SPECIFIED:**

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
BEND ± 1/2°  
THREE PLACE DECIMAL ± .005

Do Not Scale Drawing

MATERIAL

**SHEET 2 OF 2**

NAME	DATE	TITLE:
DRAWN <b>DAT</b>	6/12/2014	
CHECKED		DESC.
ENG APPR.		
MFG APPR.		
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COMMENTS:		
SIZE <b>B</b>	PART NO. <b>4SPTGA</b>	REV