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HARDWARE 5/16" x 1" Machine Bolt 5/16" Washer 5/16" Kep Nut

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PRODUCT SPECIFICATIONS

T46PERF 46" PORTABLE TABLE WITH 4 SEATS

Top & Seats: Top and seats shall have a 1 $\frac{1}{2}$ " radius edge, fabricated from 14 ga. plate. Holes are precision punched at 5/8" diameter to create the punched hole pattern. The understructure/attachment plates are fabricated from 7 gauge x 1-1/2" flat bar. Top is additionally supported to the outer frame with 7 gauge x 1-1/2" flat bar. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 1-5/8" O.D. x 14 gauge pre-galvanized structural steel tubing. Brace attachment points are 1-1/2"x2"x3/16" steel flat bar. Cross braces 1" O.D. x 16 gauge pre-galvanized structural steel tubing. Top is attached with 7 gauge 2"x2" die formed angle. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Legs are bent over a mandrel through the bend radius producing a wrinkle free bend. Holes are predrilled in legs for optional surface mounting. All electrically MIG welded.

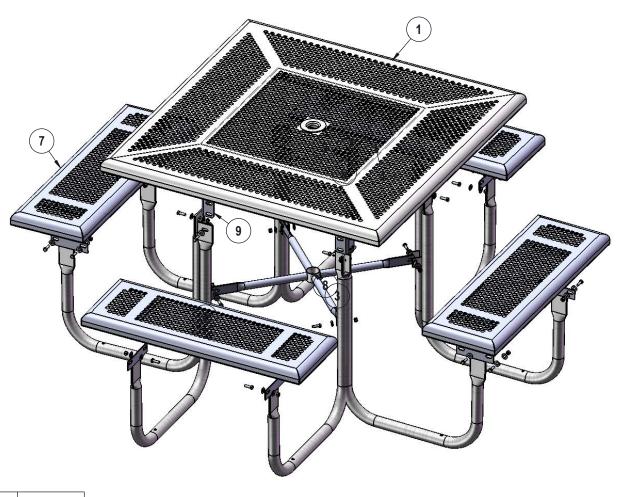
Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 46" square x 30" high. Seats are 12" wide x 36" long x 18-1/4" high. Outside to outside dimensions of 4 seat table is 77-3/4" square.

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COMPONENTS

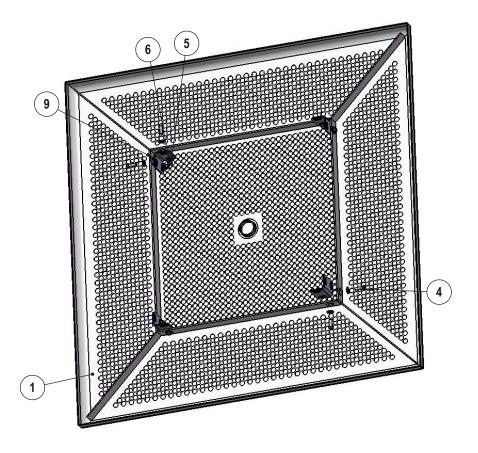


ITEM NO.	PartNo	DESCRIPTION	QTY
1	T-PR46-T	46" Square Punched Rolled Top	1
2	P-V358-L	358 Vinyl Leg L	4
3	P-V358-R	358 Vinyl Leg R	4
4	33-05-0029	5/16" x 1" Machine Bolt (SS)	36
5	33-03-0012	5/16" Kep Nut (SS)	36
6	33-02-0007	5/16" SS Washer	72
7	T-PR36-S	3' Punched Rolled Seat	4
8	P-01-04-0122	358 Crossbrace w/ Umbrella Tube	1
9	P-01-04-0121	358 Extension Tab	4

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STEP 1

Attach the Extension Tabs to the 46" Square Top using specified hardware.



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STEP 2



Attach the Legs to the Extension Tabs using specified hardware.

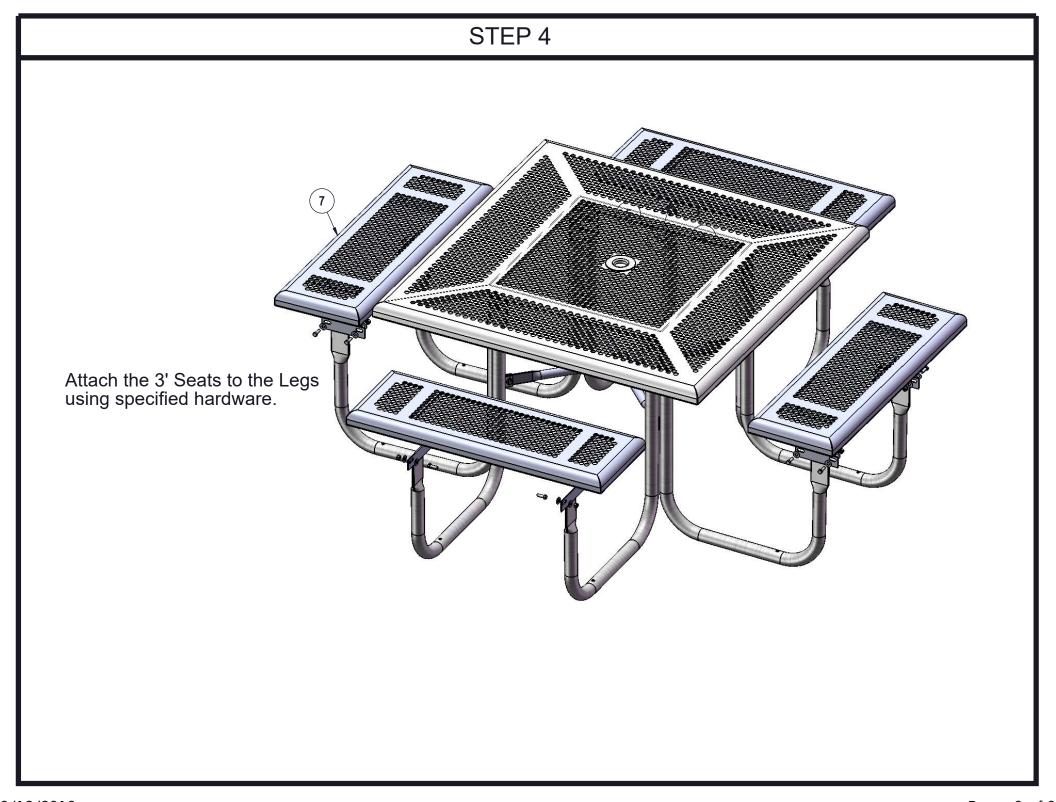
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STEP 3

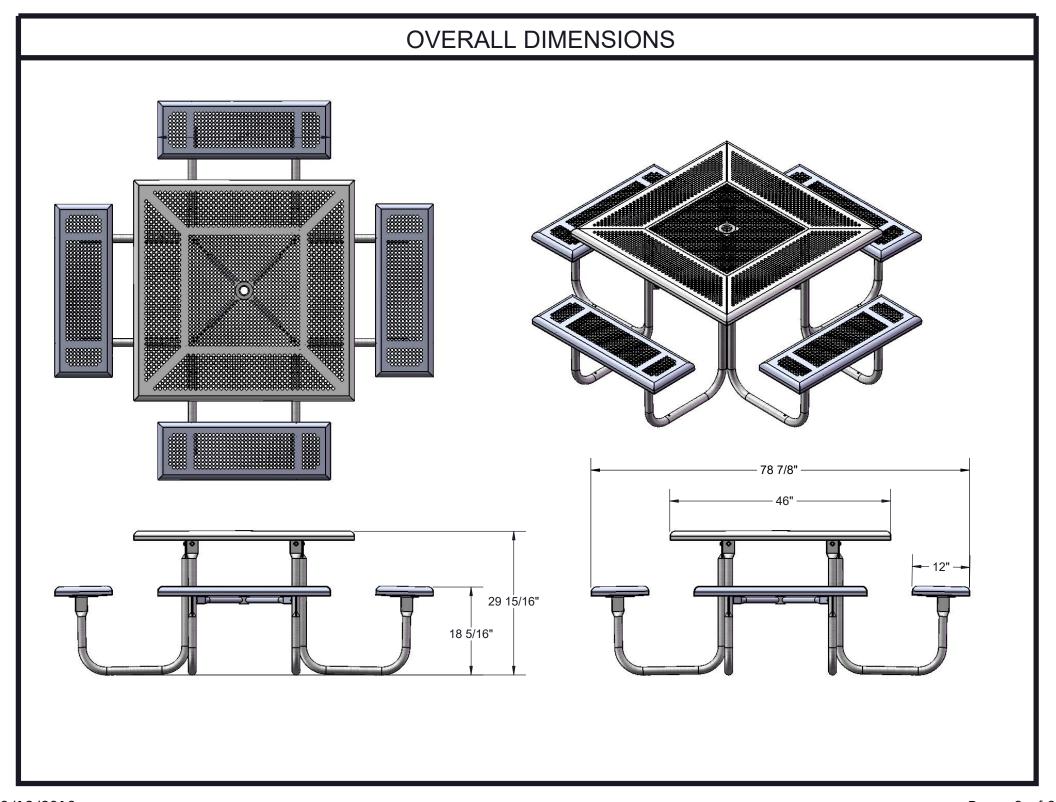


Attach the Crossbrace between the table legs as shown using specified hardware.

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