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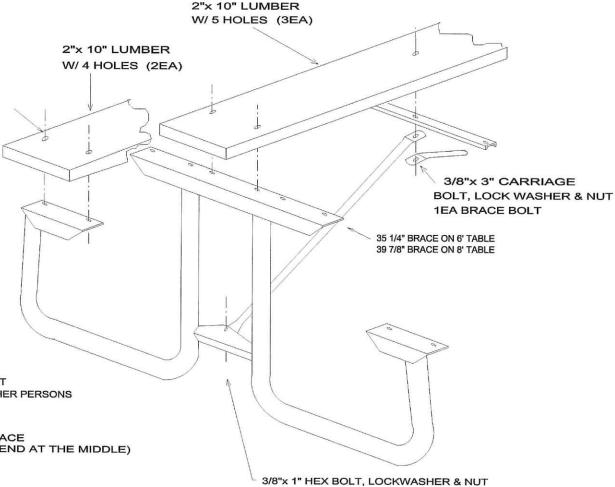
ASSEMBLY INSTRUCTIONS FOR 6 or 8J2GW

3/8"x 2 1/4" CARRIAGE BOLT, LOCKWASHER & NUT

22EA (EXCEPT BRACE)

DO NOT TIGHTEN BOLT UNTIL THE LAST STEP

- 1. PUT THE 2 1/4" CARRAIGE BOLTS IN THE BOARDS W/5 HOLES (NOTE THE 3" CARR. BOLT IN THE MIDDLE BOARD)
 PLACE THEM WITH THE HEAD ON THE ROUTERED SIDE OF THE LUMBER. LAY THE BOARDS DOWN, SIDE BY SIDE, APPROX. 3/8" APART, W/ THE THREADS OF THE BOLT SHOWING.
- 2. SET ONE OF THE FRAMES UPSIDE DOWN MATCHING THE HOLES TO THE BOLTS. PLACE LOCKWASHERS & NUTS ON THE BOLTS (DO NOT FULLY TIGHTEN YET) REPEAT THIS FOR THE OTHER END OF THE TABLE, BE SURE THE FRAME ANGLES FACE INWARD TOWARDS EACH OTHER.
- 3. HOLD A 4 HOLE PLANK UP TO THE SEATS BRACKETS
 WITH THE GOOD SIDE DOWN. INSERT A 2 1/4" CARR. BOLT
 LOCKWASHER & NUT IN EACH HOLE. YOU MAY NEED ANOTHER PERSONS
 HELP WITH THIS STEP. REPEAT FOR THE OTHER SIDE.
- 4. NOW PLACE THE CENTER CHANNEL ON THE THREE BOLTS AT THE CENTER OF THE BOARDS. THEN PLACE THE BRACES AS SHOWN IN THE DRAWING (BENT END AT THE MIDDLE)
- 5. TIGHTEN ALL BOLTS NOW.



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